



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C2-6HC-105
Job Sheet 177614



Part No: C2-6HC-105

Job Qty: 3 ea

Part Name: 6 Hook Carousel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Created By: Patrick Lussier

Due Date: 5/29/18

Description:

Type: Stock

Note: DWG C2-6HC-105 Rev. 0 IPP Rev. A 18.05.15 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs		5/29/18	0.00	0.00	Purchasing		AP 18/05/18
110	Packaging	3 pcs		5/29/18	0.00	0.00	Packaging2		AP 18/05/18
120	QC	3 pcs		5/29/18	0.00	0.00	QC6		38
130	Small Fab	3 pcs		5/29/18	0.00	0.30	Small Fab-4	N7A	9-88
140	QC	3 pcs		5/29/18	0.00	0.00	QC5		
150	Packaging	3 pcs		5/29/18	0.00	0.00	Packaging3-1		GA-Alain 18-05-30
160	QC21-FG	3 Ea		5/29/18	0.00	0.00	QC21		DAS MAY 30 2018

Part Op 100 - Issue PO to ICA DISTRIBUTION P/O: 039047 MANUFACTURE C2-6HC-105 AS PER DWG -Certificate of Descriptions: conformity is required

130 - 1-Install pin and cotter pin as per DWG.

09 May 2018 x3 RL

POSITIVE RECALL

EFFECTIVE 13/6/15 AUTH 5

RELEASED 5 DATE 13/5/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C2-6HC-105P	6 Hook Carousel	3 Ea (1 ea)	100-Purchasing	5072894
97245A453	Pin	9 pcs (3 ea)	130-Small Fab	
98338A280	Cotter Pin	9 pcs (3 ea)	130-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	C2-6HC-105P	3	0	0
130-Small Fab	97245A453	9	0	0
	98338A280	9	0	0

Part Specifications

Specifications could not be found.

Plex 5/15/18 11:12 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
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www.dartaerospace.com

Container No: S072899



Part: C2-6HC-105

Job No: 177614

Serial No/Batch: S072899

Revision: 0

Inspector:

Date: 05/22/18



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PURCHASE ORDER PO039847

Supplier: ROY001-VC
Royal Bank Visa (ALL CAD ONLY)
x
Toronto
ON
Canada

PO No: PO039847
PO Date: 5/9/18
Due Date: 5/22/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: COD
Freight Terms:
Special Comments: ICADISTRIBUTION

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	C2-6HC-105P	820-025285315	6 Hook Carousel	Firmed	5/22/18	3 Ea	3x 0 Ea	3 Ea	\$168.14/Ea	\$504.42

Line Item Note Icadistribution
ATT : JLM

Grand Total: \$504.42

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/22/18 10:10 AM dart.Lussier.Patrick

N°. DE CERTIFICAT/ CERTIFICATE N°. : 111574-1-1a3

DATE : 22 mai 2018

**CERTIFICAT DE RENDEMENT
CERTIFICATE OF PERFORMANCE**CLIENT / CUSTOMER: DART AEROSPACENO. DE COMMANDE DU CLIENT / CUSTOMER ORDER NO.: 039847**Câble d'acier / Wire Rope**

Diamètre câble / Wire Rope Diameter:	1/4"	Qualité du fil / Grade:	AIRCRAFT			
Finition / Coating :	GALV	Commettage / Lay :	Droite			
Classification / Construction :	7 X 19	Lubrification / Lubrication :	Manufacturier			
Âme / Core:	IWRC	Charge de Rupture Minimale / Min. breaking :	3.5 T / 7,000 lb			
<u>Quantité / Qty:</u>		<u>Longueur / Length:</u>	<u>Charge Maximale d'Utilisation /</u> Working Load Limit			
			1,400 lb			
Degrés/ Degrees		90°	60°	45°	30°	Facteur de conception / Design factor
		X	X	X	X	5@1

Équipement de levage – Lifting Equipment

Description de(s) l'article(s) / Item(s) description :	Quantité / Qty	☐ Charge Maximale d'Utilisation / Working load limit	☐ Charge appliquée / Proof load applied ☐ Charge de rupture / Breaking load
LIGNE 1 820-025285315 3 leg wire rope sling Diameter: 1/4" Length: 0' (ft) 28-1/2" (in) ✚ Master link 1/2' ✚ Crosby open swage sockets.	3	1.7 T 3,400 lb @ 60° 1.4 T 2,800 lb @ 45° 0.97 T 1,940 lb @ 30°	

Nouveau / New



Réparation / Repair



Épreuve / Test



Nous certifions par la présente que toutes les pièces ont été soumises à une inspection rigoureuse. Tous nos produits sont fabriqués selon les pratiques de l'industrie et inspectés selon les exigences de notre Système de Gestion Qualité ISO 9001-2008.

This is to certify that all components have been subject to a rigorous inspection. All our products are manufactured according to industry practices and inspected in accordance with the requirements of our Quality Management system ISO 9001-2008.

Steven Wilson

ICA DISTRIBUTION

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